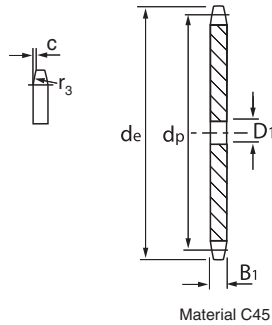


# Plate Wheels

## BS Pilot Bore Plate Wheels

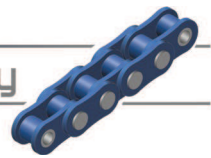
**04B 6 x 2.8 mm**

SPROCKET	mm	CHAIN	mm
Tooth Radius $r_3$	6.0	Pitch	6.000
Chamfer $c$	0.7	Width Between Inner Plates	2.800
Tooth Width $B_1$	2.6	Roller Diameter	4.000



Teeth	Outer Dia $d_e$	Pitch Dia $d_p$	Simplex Stock Bore $D_1$
8	18.0	15.67	5
9	19.9	17.54	5
10	21.7	19.42	6
11	23.7	21.30	6
12	25.4	23.18	6
13	27.3	25.05	8
14	29.2	26.96	8
15	31.1	28.86	8
16	33.0	30.76	8
17	35.0	32.65	8
18	36.9	34.55	8
19	38.8	36.44	8
20	40.7	38.34	8
21	42.6	40.25	8
22	44.5	42.16	8
23	46.4	44.06	8
24	48.3	45.96	8
25	50.2	47.87	8
26	52.1	49.77	10
27	54.0	51.67	10
28	55.9	53.58	10
29	57.8	55.50	10
30	59.8	57.42	10
31	61.7	59.31	10
32	63.6	61.21	10
33	65.5	63.11	10
34	67.4	65.02	10
35	69.3	66.93	10
36	71.2	68.84	10
37	73.1	70.75	10
38	75.0	72.66	10
39	76.9	74.56	10
40	78.9	76.47	10
41	80.8	78.38	12
42	82.7	80.28	12
43	84.7	82.19	12

Teeth	Outer Dia $d_e$	Pitch Dia $d_p$	Simplex Stock Bore $D_1$
44	86.6	84.10	12
45	88.5	86.01	12
46	90.4	87.92	12
47	92.3	89.83	12
48	94.2	91.74	12
49	96.1	93.64	12
50	98.0	95.55	12
51	99.9	97.47	12
52	101.8	99.37	12
53	103.7	101.27	12
54	105.6	103.17	12
55	107.6	105.08	12
56	109.5	107.00	12
57	111.4	108.93	12
58	113.3	110.82	12
59	115.2	112.71	12
60	117.1	114.62	12
62	120.9	118.45	16
64	124.7	122.27	16
65	126.6	124.18	16
66	128.5	126.09	16
68	132.4	129.91	16
70	136.2	133.73	16
72	140.0	137.55	16
75	145.7	143.28	16
76	147.6	145.19	16
80	155.3	152.82	16
85	164.8	162.37	16
90	174.4	171.92	16
95	183.9	181.47	16
100	193.5	191.01	16
110	211.6	210.11	16
114	220.2	217.75	16
120	231.7	229.20	16
125	241.2	238.75	16



# Plate Wheels

## BS Pilot Bore Plate Wheels

05B
8 x 3 mm

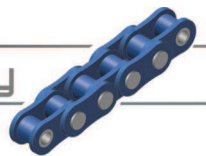
SPROCKET	mm	CHAIN	mm
Tooth Radius $r_3$	8.0	Pitch	8.000
Chamfer c	1.0	Width Between Inner Plates	3.000
Tooth Width $b_1$	2.7	Roller Diameter	5.000
Tooth Width $B_1$	2.8		
Tooth width $B_2$	8.3		

Material C45

Material C45

Teeth	Outer Dia $d_e$	Pitch Dia $d_p$	Simplex	Duplex
			Stock Bore $D_1$	Stock Bore $D_1$
8	24.0	20.90	6	8
9	26.6	23.39	6	8
10	29.2	25.89	8	8
11	31.7	28.39	8	8
12	34.2	30.91	8	8
13	36.7	33.42	8	8
14	39.2	35.95	8	8
15	41.7	38.48	8	8
16	44.3	41.01	8	10
17	46.8	43.53	8	10
18	49.3	46.07	8	10
19	51.9	48.61	8	10
20	54.4	51.14	8	10
21	57.0	53.67	8	10
22	59.5	56.21	8	10
23	62.0	58.75	8	10
24	64.6	61.29	8	10
25	67.5	63.83	8	10
26	69.5	66.37	10	12
27	72.2	68.91	10	12
28	74.8	71.45	10	12
29	77.3	73.99	10	12
30	79.8	76.53	10	12
31	82.4	79.08	10	12
32	84.9	81.61	10	12
33	87.5	84.16	10	12
34	90.0	86.70	10	12
35	92.5	89.24	10	12
36	95.0	91.79	10	12
37	97.6	94.33	10	12
38	100.2	96.88	10	12
39	102.7	99.42	10	12
40	105.3	101.97	10	12
41	107.8	104.51	12	14
42	110.4	107.05	12	14
43	112.9	109.60	12	14

Teeth	Outer Dia $d_e$	Pitch Dia $d_p$	Simplex	Duplex
			Stock Bore $D_1$	Stock Bore $D_1$
44	115.5	112.14	12	14
45	118.0	114.69	12	14
46	120.6	117.23	12	14
47	123.1	119.77	12	14
48	125.6	122.32	12	14
49	128.2	124.89	12	14
50	130.7	127.41	12	14
51	133.3	129.95	14	16
52	135.8	132.49	14	16
53	138.4	135.04	14	16
54	140.9	137.59	14	16
55	143.5	140.13	14	16
56	146.0	142.68	14	16
57	148.6	145.22	14	16
58	151.0	147.77	14	16
59	153.6	150.31	14	16
60	156.2	152.85	14	16
62	162.0	157.95	16	20
64	167.1	163.04	16	20
65	169.2	165.58	16	20
66	172.2	168.13	16	20
68	177.3	173.22	16	20
70	182.4	178.31	16	20
72	187.5	183.41	20	20
75	195.1	191.04	20	20
76	197.7	193.59	20	20
78	202.8	198.68	-	20
80	207.9	203.77	20	20
85	220.6	216.50	20	20
90	233.4	229.23	20	20
95	246.1	241.96	20	20
100	258.9	254.68	20	-
110	284.3	280.15	20	-
114	294.5	290.33	20	20
120	310.0	305.61	20	-
125	322.5	318.34	20	-

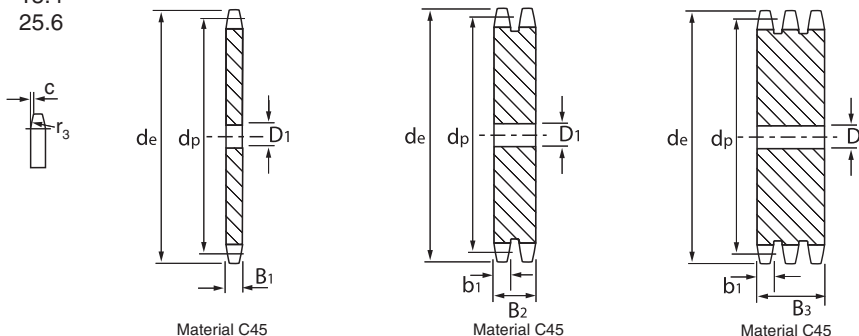


# Plate Wheels

## BS Pilot Bore Plate Wheels

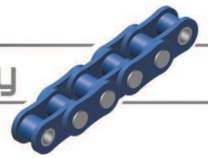
06B 3/8" x 7/32"

SPROCKET		CHAIN	
	mm		mm
Tooth Radius $r_3$	10.0	Pitch	9.525
Chamfer c	1.0	Width Between Inner Plates	5.720
Tooth Width $b_1$	5.2	Roller Diameter	6.350
Tooth Width $B_1$	5.3		
Tooth Width $B_2$	15.4		
Tooth Width $B_3$	25.6		



Teeth	Outer Dia $d_e$	Pitch Dia $d_p$	Simplex	Duplex	Triplex
			Stock Bore D1	Stock Bore D1	Stock Bore D1
8	28.0	24.89	6	8	8
9	31.0	27.85	7	8	8
10	34.0	30.82	7	8	10
11	37.0	33.80	8	10	12
12	40.0	36.80	8	10	12
13	43.0	39.80	8	10	12
14	46.3	42.80	8	10	12
15	49.3	45.81	8	10	12
16	52.3	48.82	10	12	12
17	55.3	51.83	10	12	12
18	58.3	54.85	10	12	12
19	61.3	57.87	10	12	12
20	64.3	60.89	10	12	12
21	68.0	63.91	12	12	16
22	71.0	66.93	12	12	16
23	73.5	69.95	12	12	16
24	77.0	72.97	12	12	16
25	80.0	76.00	12	12	16
26	83.0	79.02	12	16	16
27	86.0	82.04	12	16	16
28	89.0	85.07	12	16	16
29	92.0	88.09	12	16	16
30	94.7	91.12	12	16	16
31	98.3	94.15	16	16	16
32	101.3	97.17	16	16	16
33	104.3	100.20	16	16	16
34	107.3	103.23	16	16	16
35	110.4	106.26	16	16	16
36	113.4	109.29	16	16	20
37	116.4	112.32	16	16	20
38	119.5	115.35	16	16	20
39	122.5	118.37	16	16	20
40	125.5	121.40	16	16	20
41	128.5	124.43	16	20	20
42	131.6	127.46	16	20	20
43	134.6	130.49	16	20	20

Teeth	Outer Dia $d_e$	Pitch Dia $d_p$	Simplex	Duplex	Triplex
			Stock Bore D1	Stock Bore D1	Stock Bore D1
44	137.6	133.52	16	20	20
45	140.7	136.54	16	20	20
46	143.7	139.58	20	20	20
47	146.7	142.61	20	20	20
48	149.7	145.64	20	20	20
49	152.7	148.66	20	20	20
50	155.7	151.69	20	20	20
51	158.7	154.72	20	20	20
52	161.8	157.75	20	20	20
53	164.8	160.78	20	20	20
54	167.8	163.82	20	20	20
55	170.8	166.85	20	20	20
56	173.8	169.88	20	20	25
57	176.9	172.91	20	20	25
58	179.9	175.93	20	20	25
59	183.0	178.96	20	20	25
60	186.0	181.99	20	20	25
62	192.1	188.06	20	25	25
64	198.2	194.12	20	25	25
65	201.6	197.15	20	25	25
66	204.6	200.18	20	25	25
68	210.7	206.24	20	25	25
70	216.7	212.30	20	25	25
72	222.8	218.37	20	25	25
75	231.9	227.46	20	25	25
76	234.9	230.49	20	25	25
78	241.0	236.55	-	25	25
80	247.1	242.61	20	25	25
85	262.2	257.77	25	25	25
90	277.4	272.93	25	25	25
95	292.5	288.08	25	25	25
100	307.7	303.25	25	25	25
110	338.0	333.55	25	25	25
114	349.5	345.68	25	25	25
120	368.3	363.86	25	25	25
125	383.5	379.02	25	25	25

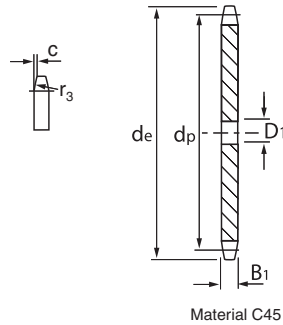


# Plate Wheels

## BS Pilot Bore Plate Wheels

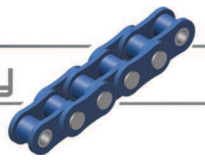
081 1/2" x 1/8"

SPROCKET	mm	CHAIN	mm
Tooth Radius $r_3$	13.0	Pitch	12.700
Chamfer $c$	1.3	Width Between Inner Plates	3.300
Tooth Width $B_1$	3.0	Roller Diameter	7.750



Teeth	Outer Dia $d_e$	Pitch Dia $d_p$	Simplex Stock Bore $D_1$
8	37.2	33.18	8
9	41.5	37.13	8
10	46.2	41.10	8
11	49.6	45.07	8
12	53.9	49.07	8
13	58.4	53.06	8
14	62.8	57.07	8
15	66.8	61.09	8
16	70.9	65.10	10
17	74.9	69.11	10
18	78.9	73.14	10
19	82.9	77.16	10
20	86.9	81.19	10
21	91.0	85.22	10
22	95.0	89.24	10
23	99.0	93.27	10
24	103.0	97.29	10
25	107.1	101.33	10
26	111.2	105.36	12
27	115.4	109.40	12
28	119.4	113.42	12
29	123.4	117.46	12
30	127.5	121.50	12
31	131.5	125.54	12
32	135.5	129.56	12
33	139.6	133.60	12
34	143.6	137.64	12
35	147.6	141.68	12
36	151.7	145.72	16
37	155.7	149.76	16
38	159.8	153.80	16
39	163.8	157.83	16
40	167.8	161.87	16
41	171.4	165.91	16
42	175.4	169.95	16

Teeth	Outer Dia $d_e$	Pitch Dia $d_p$	Simplex Stock Bore $D_1$
43	179.5	173.99	16
44	183.5	178.03	16
45	187.5	182.07	16
46	191.6	186.10	20
47	195.6	190.14	20
48	199.7	194.18	20
49	203.7	198.22	20
50	207.8	202.26	20
51	211.8	206.30	20
52	215.9	210.34	20
53	219.9	214.37	20
54	224.0	218.43	20
55	228.0	222.46	20
56	232.1	226.50	20
57	236.1	230.54	20
58	240.2	234.58	20
59	244.2	238.62	20
60	248.2	242.66	20
62	256.7	250.75	20
64	264.8	258.82	20
65	268.8	262.86	20
66	272.9	266.90	25
68	280.9	274.99	25
70	289.0	283.07	25
72	297.1	291.16	25
75	309.2	303.27	25
76	313.3	307.33	25
78	321.4	315.40	25
80	329.4	323.48	25
85	349.7	343.70	25
90	369.9	363.90	25
100	410.3	404.31	25
114	466.9	460.90	25
120	491.2	485.16	25
125	511.4	505.37	25

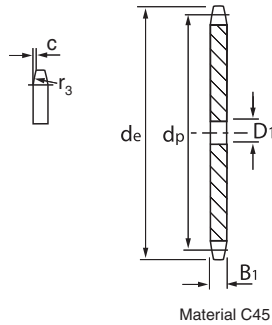


# Plate Wheels

## BS Pilot Bore Plate Wheels

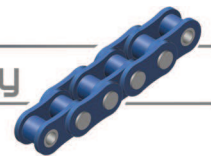
083 / 084 1/2" x 3/16"

SPROCKET	mm	CHAIN	mm
Tooth Radius $r_3$	13.0	Pitch	12.700
Chamfer $c$	1.3	Width Between Inner Plates	4.880
Tooth Width BI	4.5	Roller Diameter	7.750



Teeth	Outer Dia de	Pitch Dia dp	Simplex Stock Bore D1
8	38.5	33.18	8
9	41.5	37.18	8
10	46.2	41.10	8
11	49.6	45.07	8
12	53.9	49.07	8
13	58.4	53.06	8
14	62.8	57.07	8
15	66.8	61.09	8
16	70.9	65.10	8
17	74.9	69.11	8
18	78.9	73.14	8
19	82.9	77.16	8
20	86.9	81.19	8
21	91.0	85.22	8
22	95.0	89.24	8
23	99.0	93.27	8
24	103.0	97.29	8
25	107.1	101.33	8
26	111.2	105.36	8
27	115.4	109.40	8
28	119.4	113.42	8
29	123.4	117.46	8
30	127.5	121.50	8
31	131.5	125.54	8
32	135.5	129.56	8
33	139.6	133.60	8
34	143.6	137.64	8
35	147.6	141.68	8
36	151.7	145.72	8
37	155.7	149.76	8
38	159.8	153.80	8
39	163.8	157.83	8
40	167.8	161.87	8
41	171.4	165.91	8
42	175.4	169.95	16

Teeth	Outer Dia de	Pitch Dia dp	Simplex Stock Bore D1
43	179.5	173.99	16
44	183.5	178.03	16
45	187.5	182.07	16
46	191.6	186.10	16
47	195.6	190.14	16
48	199.7	194.18	16
49	203.7	198.22	16
50	207.8	202.26	16
51	211.8	206.30	16
52	215.9	210.34	16
53	219.9	214.37	16
54	224.0	218.43	16
55	228.0	222.46	16
56	232.1	226.50	16
57	236.1	230.54	16
58	240.2	234.58	16
59	244.2	238.62	16
60	248.2	242.66	16
62	256.7	250.75	16
64	264.8	258.82	16
65	268.8	262.86	16
66	272.9	266.90	16
68	280.9	274.99	16
70	289.0	283.07	16
75	309.2	303.27	16
72	297.1	291.16	16
76	313.3	307.33	16
78	321.4	315.40	16
80	329.4	323.48	16
85	349.7	343.70	16
90	369.9	363.90	-
95	390.1	384.11	25
100	410.3	404.31	25
110	450.7	444.74	25
114	466.9	460.90	-
120	491.2	485.16	25
125	511.4	505.37	-

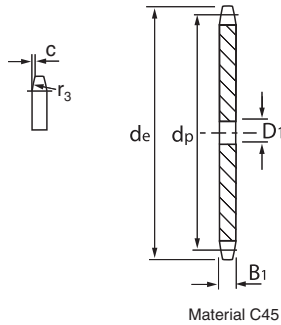


# Plate Wheels

## BS Pilot Bore Plate Wheels

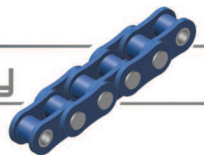
085 1/2" x 1/4"

SPROCKET	mm	CHAIN	mm
Tooth Radius r3	13.0	Pitch	12.700
Chamfer c	1.3	Width Between Inner Plates	6.400
Tooth Width B1	5.9	Roller Diameter	7.750



Teeth	Outer Dia de	Pitch Dia dp	Simplex Stock Bore D1
8	38.5	33.18	8
9	41.5	37.18	8
10	46.2	41.10	8
11	49.6	45.07	8
12	53.9	49.07	8
13	58.4	53.06	8
14	62.8	57.07	8
15	66.8	61.09	8
16	70.9	65.10	10
17	74.9	69.11	10
18	78.9	73.14	10
19	82.9	77.16	10
20	86.9	81.19	10
21	91.0	85.22	10
22	95.0	89.24	10
23	99.0	93.27	10
24	103.0	97.29	10
25	107.1	101.33	10
26	111.2	105.36	12
27	115.4	109.40	12
28	119.4	113.42	12
29	123.4	117.46	12
30	127.5	121.50	12
31	131.5	125.54	12
32	135.5	129.56	12
33	139.6	133.60	12
34	143.6	137.64	12
35	147.6	141.68	12
36	151.7	145.72	16
37	155.7	149.76	16
38	159.8	153.80	16
39	163.8	157.83	16
40	167.8	161.87	16
41	171.4	165.91	16
42	175.4	169.95	16

Teeth	Outer Dia de	Pitch Dia dp	Simplex Stock Bore D1
43	179.5	173.99	16
44	183.5	178.03	16
45	187.5	182.07	16
46	191.6	186.10	20
47	195.6	190.14	20
48	199.7	194.18	20
49	203.7	198.22	20
50	207.8	202.26	20
51	211.8	206.30	20
52	215.9	210.34	20
53	219.9	214.37	20
54	224.0	218.43	20
55	228.0	222.46	20
56	232.1	226.50	20
57	236.1	230.54	20
58	240.2	234.58	20
59	244.2	238.62	20
60	248.2	242.66	20
62	256.7	250.75	20
64	264.8	258.82	20
65	268.8	262.86	20
66	272.9	266.90	25
68	280.9	274.99	25
70	289.0	283.07	25
72	297.1	291.16	25
75	309.2	303.27	25
76	313.3	307.33	25
78	321.4	315.40	25
80	329.4	323.48	25

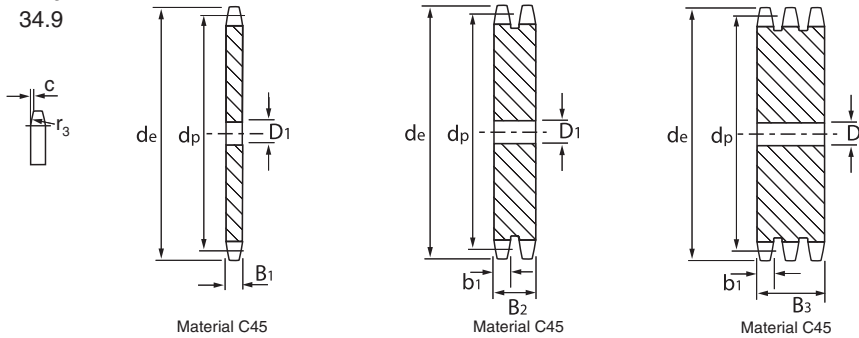


# Plate Wheels

## BS Pilot Bore Plate Wheels

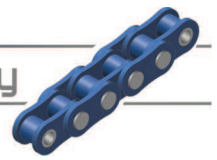
08B 1/2" x 5/16"

SPROCKET		CHAIN	
	mm		mm
Tooth Radius r3	13.0	Pitch	12.700
Chamfer c	1.3	Width Between Inner Plates	7.750
Tooth Width b1	7.0	Roller Diameter	8.510
Tooth Width B1	7.2		
Tooth Width B2	21.0		
Tooth Width B3	34.9		



Teeth	Outer Dia de	Pitch Dia dp	Simplex	Duplex	Triplex
			Stock Bore D1	Stock Bore D1	Stock Bore D1
8	37.2	33.18	8	10	10
9	41.0	37.13	8	10	10
10	45.2	41.10	8	10	10
11	48.7	45.07	10	10	12
12	53.0	49.07	10	10	12
13	57.4	53.06	10	10	12
14	61.8	57.07	10	10	12
15	65.5	61.09	10	10	12
16	69.5	65.10	10	12	16
17	73.6	69.11	10	12	16
18	77.8	73.14	10	12	16
19	81.7	77.16	10	12	16
20	85.8	81.19	10	12	16
21	89.7	85.22	12	16	16
22	93.8	89.24	12	16	16
23	98.2	93.27	12	16	16
24	101.8	97.29	12	16	16
25	105.8	101.33	12	16	16
26	110.0	105.36	16	16	16
27	114.0	109.40	16	16	16
28	118.0	113.42	16	16	16
29	122.0	117.46	16	16	16
30	126.1	121.50	16	16	16
31	130.2	125.54	16	16	20
32	134.3	129.56	16	16	20
33	138.4	133.60	16	16	20
34	142.6	137.64	16	16	20
35	146.7	141.68	16	16	20
36	151.0	145.72	16	20	20
37	154.6	149.76	16	20	20
38	158.6	153.80	16	20	20
39	162.7	157.83	16	20	20
40	166.8	161.87	16	20	20
41	171.4	165.91	20	20	25
42	175.4	169.95	20	20	25
43	179.7	173.99	20	20	25

Teeth	Outer Dia de	Pitch Dia dp	Simplex	Duplex	Triplex
			Stock Bore D1	Stock Bore D1	Stock Bore D1
44	183.8	178.03	20	20	25
45	188.0	182.07	20	20	25
46	192.1	186.10	20	20	25
47	196.2	190.14	20	20	25
48	200.3	194.18	20	20	25
49	204.3	198.22	20	20	25
50	208.3	202.26	20	20	25
51	212.1	206.30	20	25	25
52	216.1	210.34	20	25	25
53	220.2	214.37	20	25	25
54	224.1	218.43	20	25	25
55	228.1	222.46	20	25	25
56	232.2	226.50	20	25	25
57	236.4	230.54	20	25	25
58	240.5	234.58	20	25	-
59	244.5	238.62	20	25	-
60	248.6	242.66	20	25	25
62	256.9	250.75	25	25	25
64	265.1	258.82	25	25	25
65	269.0	262.86	25	25	25
66	273.0	266.90	25	25	25
68	281.0	274.99	25	25	25
70	289.0	283.07	25	25	25
72	297.2	291.16	25	25	25
75	309.2	303.27	25	25	25
76	313.2	307.33	25	25	25
78	321.4	315.40	25	-	-
80	329.4	323.48	25	25	25
85	349.0	343.69	25	25	25
90	369.9	363.90	25	25	25
95	390.1	384.11	25	25	25
100	410.3	404.31	25	25	25
110	450.7	444.74	25	25	-
114	466.9	460.90	25	25	25
120	491.2	485.16	25	25	25
125	511.3	505.37	25	25	25

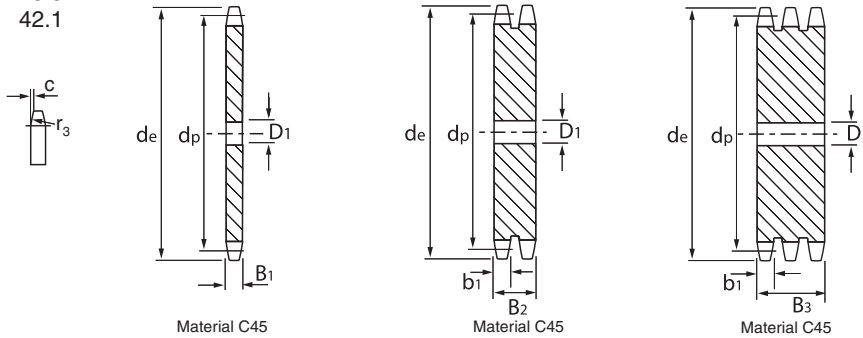


# Plate Wheels

## BS Pilot Bore Plate Wheels

10B 5/8" x 3/8"

SPROCKET		CHAIN	
	mm		mm
Tooth Radius $r_3$	16.0	Pitch	15.875
Chamfer c	1.6	Width Between Inner Plates	9.650
Tooth Width $b_1$	9.0	Roller Diameter	10.160
Tooth Width $B_1$	9.1		
Tooth Width $B_2$	25.5		
Tooth Width $B_3$	42.1		



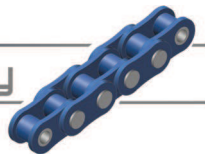
Teeth	Outer Dia de	Pitch Dia dp	Simplex	Duplex	Triplex
			Stock Bore D1	Stock Bore D1	Stock Bore D1
8	47.0	41.48	10	10	12
9	52.6	46.42	10	10	12
10	57.5	51.37	10	10	12
11	63.0	56.34	10	12	12
12	68.0	61.34	10	12	12
13	73.0	66.32	10	12	12
14	78.0	71.34	10	12	12
15	83.0	76.36	10	12	12
16	88.0	81.37	12	12	16
17	93.0	86.39	12	12	16
18	98.3	91.42	12	12	16
19	103.3	96.45	12	12	16
20	108.4	101.49	12	12	16
21	113.4	106.52	12	16	16
22	118.0	111.55	12	16	16
23	123.4	116.58	12	16	16
24	128.3	121.62	12	16	16
25	134.0	126.66	12	16	16
26	139.0	131.70	16	16	20
27	144.0	136.75	16	16	20
28	148.7	141.78	16	16	20
29	153.8	146.83	16	16	20
30	158.8	151.87	16	16	20
31	163.9	156.92	16	20	20
32	168.9	161.95	16	20	20
33	174.5	167.00	16	20	20
34	179.0	172.05	16	20	20
35	184.1	177.10	16	20	20
36	189.1	182.15	20	20	25
37	194.2	187.20	20	20	25
38	199.2	192.24	20	20	25
39	204.2	197.29	20	20	25
40	209.3	202.34	20	20	25
41	214.8	207.39	20	20	25
42	219.9	212.44	20	20	25
43	224.9	217.49	20	20	25

Teeth	Outer Dia de	Pitch Dia dp	Simplex	Duplex	Triplex
			Stock Bore D1	Stock Bore D1	Stock Bore D1
44	230.0	222.53	20	20	25
45	235.0	227.58	20	20	25
46	240.1	232.63	20	25	25
47	245.1	237.68	20	25	25
48	250.2	242.73	20	25	25
49	255.2	247.78	20	25	25
50	260.3	252.82	20	25	25
51	265.3	257.87	20	25	-
52	270.4	262.92	20	25	25
53	275.4	267.97	20	25	25
54	280.5	273.03	20	25	-
55	285.5	278.08	20	25	25
56	290.6	283.13	25	25	-
57	296.0	288.18	25	25	25
58	300.7	293.23	25	25	-
59	305.7	298.27	25	25	-
60	310.8	303.32	25	25	25
62	321.4	313.43	25	25	-
64	331.5	323.83	25	25	30
65	336.5	328.58	25	25	30
66	341.6	333.63	25	25	-
68	351.7	343.74	25	25	30
70	361.8	353.84	25	25	30
72	371.9	363.95	25	25	30
75	387.1	379.09	25	25	30
76	392.1	384.16	25	25	-
78	402.2	394.25	25	-	30
80	412.3	404.35	25	25	30
85	437.6	429.62	30	30	30
90	462.8	454.88	30	30	30
95	488.5	480.14	30	30	30
100	513.4	505.40	30	30	30
110	563.9	555.92	-	30	30
114	584.1	576.13	-	30	30
120	614.8	606.44	-	30	-
125	639.7	631.71	-	30	-

All dimensions in millimetres unless otherwise stated.

Every effort has been taken to ensure that the data listed in this catalogue is correct. Company MR accepts no liability for any inaccuracies or damage caused.



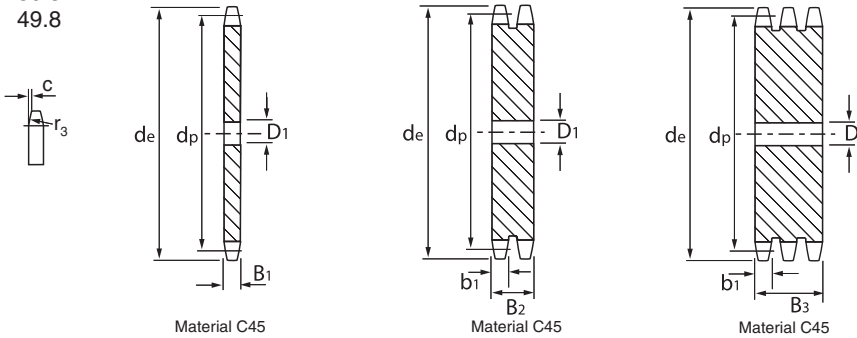


# Plate Wheels

## BS Pilot Bore Plate Wheels

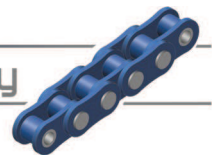
12B 3/4" x 7/16"

SPROCKET		CHAIN	
	mm		mm
Tooth Radius $r_3$	19.0	Pitch	19.050
Chamfer c	2.0	Width Between Inner Plates	11.680
Tooth Width b1	10.8	Roller Diameter	12.070
Tooth Width B1	11.1		
Tooth Width B2	30.3		
Tooth Width B3	49.8		



Teeth	Outer Dia de	Pitch Dia dp	Simplex	Duplex	Triplex
			Stock Bore D1	Stock Bore D1	Stock Bore D1
8	57.6	49.78	12	12	12
9	62.0	55.70	12	12	12
10	69.0	61.64	12	12	12
11	75.0	67.61	14	14	16
12	81.5	73.10	14	14	16
13	87.5	79.59	14	14	16
14	93.6	85.61	14	14	16
15	99.8	91.63	14	14	16
16	105.5	97.65	14	16	16
17	111.5	103.67	14	16	16
18	118.0	109.71	14	16	16
19	124.2	115.75	14	16	16
20	129.7	121.78	14	16	16
21	136.0	127.82	16	16	20
22	141.8	133.86	16	16	20
23	149.0	139.90	16	16	20
24	153.9	145.94	16	16	20
25	160.0	152.00	16	16	20
26	165.9	158.04	16	20	20
27	172.3	164.09	16	20	20
28	178.0	170.13	16	20	20
29	184.1	176.19	16	20	20
30	190.5	182.25	16	20	20
31	196.3	188.31	20	20	25
32	203.3	194.35	20	20	25
33	209.3	200.40	20	20	25
34	214.6	206.46	20	20	25
35	221.0	212.52	20	20	25
36	226.8	218.58	20	25	25
37	232.9	224.64	20	25	25
38	239.0	230.69	20	25	25
39	245.1	236.75	20	25	25
40	251.3	242.81	20	25	25
41	257.3	248.87	25	25	25
42	264.5	254.93	25	25	25
43	270.5	260.98	25	25	25

Teeth	Outer Dia de	Pitch Dia dp	Simplex	Duplex	Triplex
			Stock Bore D1	Stock Bore D1	Stock Bore D1
44	276.5	267.04	25	25	25
45	282.5	273.10	25	25	25
46	287.9	279.16	25	25	25
47	294.0	285.21	25	25	25
48	300.1	291.27	25	25	25
49	306.2	297.33	25	25	25
50	312.3	303.39	25	25	25
51	318.4	309.45	25	25	-
52	324.5	315.50	25	25	25
53	330.5	321.56	25	25	-
54	336.6	327.64	25	25	25
55	342.7	333.70	25	25	25
56	348.7	339.75	25	25	-
57	355.4	345.81	25	25	30
58	361.5	351.87	25	25	30
60	373.0	363.99	25	25	30
62	385.1	376.12	25	30	-
64	397.2	388.24	25	30	-
65	403.2	394.29	25	30	30
66	409.2	400.35	-	30	30
68	421.4	412.49	30	-	-
70	433.6	424.60	30	30	30
72	447.0	436.74	30	30	30
75	463.9	454.91	30	30	-
76	469.9	460.99	30	30	30
78	482.1	473.10	30	-	-
80	494.2	485.22	30	30	30
85	524.5	515.55	30	30	-
90	554.8	545.86	30	30	-
95	585.1	576.17	30	30	-
100	615.4	606.47	-	30	-

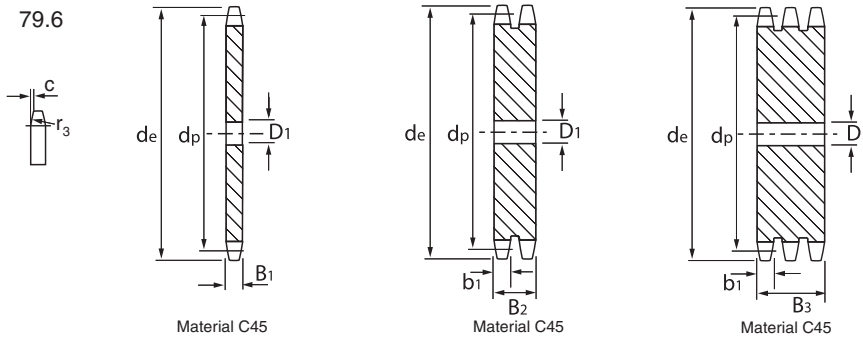


# Plate Wheels

## BS Pilot Bore Plate Wheels

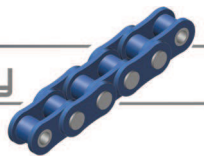
16B 1" x 17.02 mm

SPROCKET		CHAIN	
	mm		mm
Tooth Radius $r_3$	26.0	Pitch	25.400
Chamfer c	2.5	Width Between Inner Plates	17.020
Tooth Width b1	15.8	Roller Diameter	15.880
Tooth Width B1	16.2		
Tooth Width B2	47.7		
Tooth Width B3	79.6		



Teeth	Outer Dia de	Pitch Dia dp	Simplex	Duplex	Triplex
			Stock Bore D1	Stock Bore D1	Stock Bore D1
8	77.0	66.37	12	16	20
9	85.0	74.27	12	16	20
10	93.0	82.19	12	16	20
11	99.5	90.14	16	20	20
12	109.0	98.14	16	20	20
13	117.0	106.12	16	20	20
14	125.0	114.15	16	20	20
15	133.0	122.17	16	20	20
16	141.0	130.20	20	20	30
17	149.0	138.22	20	20	30
18	157.0	146.28	20	20	30
19	165.2	154.33	20	20	30
20	173.2	162.38	20	20	30
21	181.2	170.43	20	25	30
22	189.3	178.48	20	25	30
23	197.5	186.53	20	25	30
24	205.5	194.59	20	25	30
25	213.5	202.66	20	25	30
26	221.6	210.72	20	25	30
27	229.6	218.79	20	25	30
28	237.7	226.85	20	25	30
29	245.8	234.92	20	25	30
30	254.0	243.00	20	25	30
31	262.0	251.08	25	25	30
32	270.0	259.13	25	25	30
33	278.5	267.21	25	25	30
34	287.0	275.28	25	25	30
35	296.2	283.36	25	25	30
36	304.6	291.44	25	25	30
37	312.6	299.51	25	25	30
38	320.7	307.59	25	25	30
39	328.8	315.67	25	25	30
40	336.9	323.75	25	25	30
41	345.0	331.82	25	-	-
42	353.0	339.90	25	25	30
43	361.1	347.98	25	25	-

Teeth	Outer Dia de	Pitch Dia dp	Simplex	Duplex	Triplex
			Stock Bore D1	Stock Bore D1	Stock Bore D1
44	369.1	356.06	25	25	30
45	377.1	364.13	25	25	30
46	385.2	372.21	25	30	30
47	393.2	380.29	25	-	-
48	401.3	388.36	25	30	30
49	409.3	396.44	25	-	-
50	417.4	404.52	25	30	30
51	425.5	412.60	30	-	-
52	433.6	420.67	30	30	40
53	441.7	428.75	30	-	-
54	448.3	436.85	30	-	-
55	457.9	444.93	30	30	40
56	466.0	453.01	30	40	-
57	474.0	461.07	30	40	40
58	482.1	469.16	30	-	-
60	498.3	485.32	30	40	-
62	514.5	501.50	30	-	-
64	530.7	517.65	30	-	-
65	538.8	525.73	30	-	-
66	546.8	533.80	30	-	-
68	562.9	549.98	30	-	-
70	579.2	566.14	30	-	-
72	595.4	582.32	30	-	-
75	619.7	606.55	30	-	-
76	627.0	614.65	30	-	-
78	643.3	630.80	30	-	-
80	660.0	646.96	30	-	-
85	699.9	687.40	30	-	-
90	740.3	727.81	30	-	-
95	781.1	768.22	30	-	-

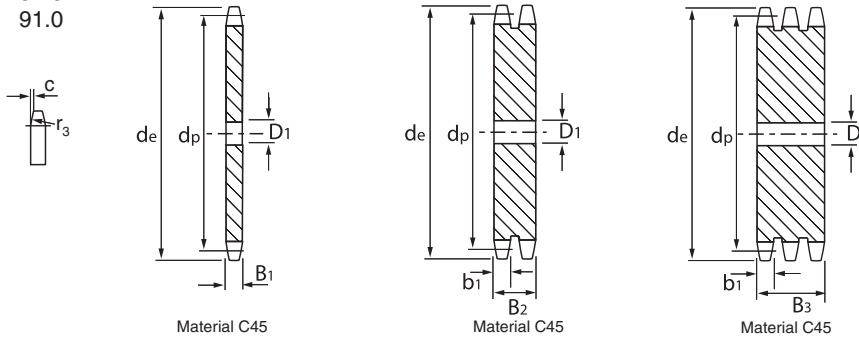


# Plate Wheels

## BS Pilot Bore Plate Wheels

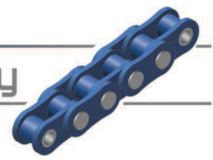
20B 1.1/4" x 19.56 mm

SPROCKET		CHAIN	
	mm		mm
Tooth Radius r3	32.0	Pitch	31.750
Chamfer c	3.5	Width Between Inner Plates	19.560
Tooth Width b1	18.2	Roller Diameter	19.050
Tooth Width B1	18.5		
Tooth Width B2	54.6		
Tooth Width B3	91.0		



Teeth	Outer Dia de	Pitch Dia dp	Simplex	Duplex	Triplex
			Stock Bore D1	Stock Bore D1	Stock Bore D1
8	98.1	82.96	16	20	20
9	108.0	92.84	16	20	20
10	117.9	102.74	16	20	20
11	127.8	112.68	20	20	25
12	137.8	122.68	20	20	25
13	147.8	132.65	20	20	25
14	157.8	142.68	20	20	25
15	167.9	152.72	20	20	25
16	177.9	162.75	20	30	30
17	187.9	172.78	20	30	30
18	198.0	182.85	20	30	30
19	208.1	192.91	20	30	30
20	218.1	202.98	20	30	30
21	228.2	213.04	25	30	30
22	238.3	223.11	25	30	30
23	248.3	233.17	25	30	30
24	258.4	243.23	25	30	30
25	268.5	253.33	25	30	30
26	278.6	263.40	30	30	30
27	288.6	273.40	30	30	30
28	298.7	283.56	30	30	30
29	308.8	293.65	30	30	-
30	318.9	303.75	30	30	30
31	329.0	313.85	30	30	-
32	339.1	323.91	30	30	30
33	349.2	334.01	30	30	30
34	359.3	344.10	30	30	30
35	369.4	354.20	30	30	30
36	379.5	364.30	30	30	30
37	389.5	374.39	30	30	30
38	399.6	384.49	30	30	30
39	409.7	394.59	30	30	-
40	419.8	404.66	30	30	30
41	429.9	414.78	30	-	-

Teeth	Outer Dia de	Pitch Dia dp	Simplex	Duplex	Triplex
			Stock Bore D1	Stock Bore D1	Stock Bore D1
42	440.0	424.80	30	30	-
43	450.1	434.97	30	-	-
44	460.2	445.07	30	-	-
45	470.3	455.07	30	30	-
46	480.4	465.26	30	30	-
48	500.6	485.46	30	30	-
50	520.8	505.65	30	30	-
51	530.9	515.75	30	-	-
52	541.0	525.84	30	-	-
53	551.1	535.94	-	-	-
54	561.2	546.07	30	-	-
55	571.3	556.16	30	-	-
56	581.4	566.26	30	-	-
57	591.5	576.36	30	-	-

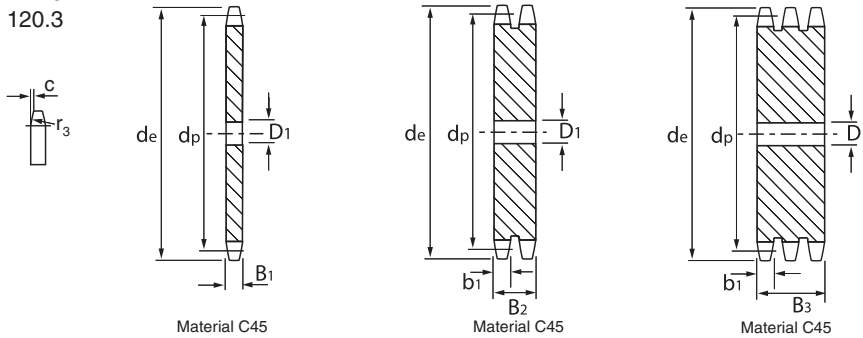


# Plate Wheels

## BS Pilot Bore Plate Wheels

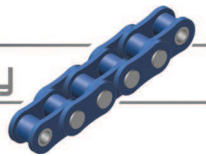
### 24B 1.1/2" x 25.4 mm

SPROCKET	mm	CHAIN	mm
Tooth Radius $r_3$	38.0	Pitch	38.100
Chamfer c	4.0	Width Between Inner Plates	25.400
Tooth Width b1	23.6	Roller Diameter	25.400
Tooth Width B1	24.1		
Tooth Width B2	72.0		
Tooth Width B3	120.3		



Teeth	Outer Dia de	Pitch Dia dp	Simplex Stock Bore D1	Duplex Stock Bore D1	Triplex Stock Bore D1
8	115.0	99.50	20	25	25
9	126.4	111.40	20	25	25
10	138.0	123.29	20	25	25
11	150.0	135.21	25	25	30
12	162.0	147.22	25	25	30
13	174.2	159.18	25	25	30
14	186.2	171.22	25	25	30
15	198.2	183.26	25	25	30
16	210.3	195.30	25	30	30
17	222.3	207.34	25	30	30
18	234.3	219.42	25	30	30
19	246.5	231.49	25	30	30
20	258.6	243.57	25	30	30
21	270.6	255.65	30	30	40
22	282.7	267.73	30	30	40
23	294.8	279.80	30	30	40
24	306.8	291.88	30	30	40
25	319.0	304.00	30	30	40
26	331.0	316.08	30	30	40
27	343.2	328.19	30	30	40
28	355.2	340.27	30	30	40
29	367.3	352.38	30	30	40
30	379.5	364.50	30	30	40
31	391.6	376.62	30	40	40
32	403.7	388.69	30	40	40
33	415.8	400.81	30	40	40
34	427.8	412.93	30	40	40
35	440.0	425.04	30	40	40
36	452.0	437.16	30	40	40
37	464.2	449.27	30	40	40
38	476.2	461.39	30	40	40
40	500.6	485.62	30	-	40

Teeth	Outer Dia de	Pitch Dia dp	Simplex Stock Bore D1	Duplex Stock Bore D1	Triplex Stock Bore D1
41	512.6	497.74	30	-	-
42	524.7	509.85	30	-	-
43	536.8	521.97	30	-	-
44	549.0	534.08	30	-	-
45	561.2	546.20	30	-	-
46	573.3	558.32	30	-	-
48	597.4	582.55	30	-	-



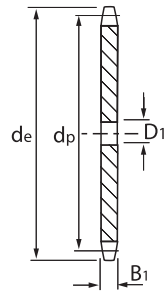
# Plate Wheels

## BS Pilot Bore Plate Wheels

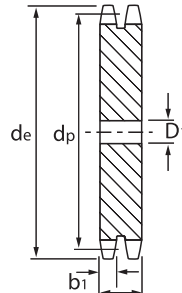
### 28B 1.3/4" x 1.1/4"

SPROCKET	mm
Tooth Radius $r_3$	44.0
Chamfer c	5.0
Tooth Width B1	29.4
Tooth Width b1	28.8
Tooth Width B2	88.4
Tooth Width B3	148.0

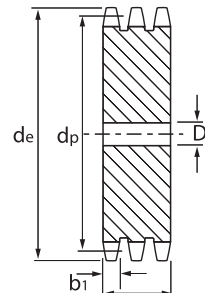
CHAIN	mm
Pitch	44.450
Width Between Inner Plates	30.990
Roller Diameter	27.940



Material C45

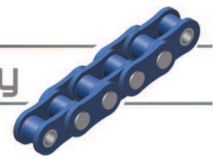


Material C45



Material C45

Teeth	Outer Dia de	Pitch Dia dp	Simplex	Duplex	Triplex
			Stock Bore D1	Stock Bore D1	Stock Bore D1
8	132.0	116.15	25	25	25
9	148.4	129.96	25	25	25
10	162.3	143.85	25	25	25
11	176.3	157.77	25	30	30
12	189.3	171.74	25	30	30
13	204.2	185.75	25	30	30
14	218.2	199.76	25	30	30
15	232.3	213.79	25	30	30
16	246.3	227.84	30	30	30
17	260.0	241.90	30	30	30
18	274.0	255.98	30	30	30
19	289.0	270.06	30	30	30
20	303.0	284.15	30	30	30
21	317.0	298.24	30	30	40
22	331.0	312.34	30	30	-
23	345.0	326.44	30	30	40
24	359.0	340.55	30	30	-
25	373.0	354.66	30	30	-
26	387.0	368.77	30	40	-
27	401.0	382.88	30	-	-
28	416.0	397.00	30	40	-
30	444.0	425.24	30	40	-
32	472.0	453.49	30	-	-
34	500.0	481.75	30	-	-
35	514.0	495.88	30	-	-
36	529.0	510.01	30	-	-
38	557.0	538.27	30	-	-
40	585.0	566.54	30	-	-

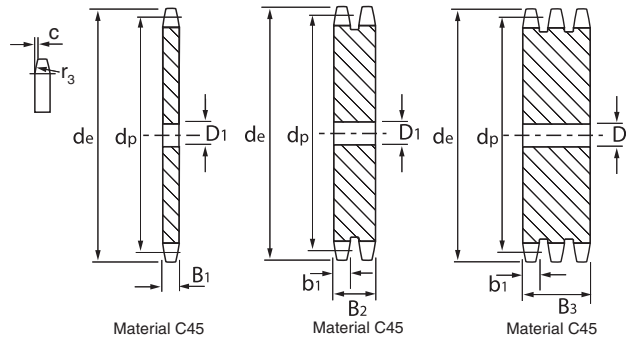


# Plate Wheels

## BS Pilot Bore Plate Wheels

32B 2" x 1.1/4"

SPROCKET	mm	CHAIN	mm
Tooth Radius $r_3$	51.0	Pitch	50.800
Chamfer $c$	6.0	Width Between Inner Plates	30.990
Tooth Width $B_1$	29.4	Roller Diameter	29.210
Tooth Width $b_1$	28.8		
Tooth Width $B_2$	87.4		
Tooth Width $B_3$	146.0		



Teeth	Outer Dia $d_e$	Pitch Dia $d_p$	Simplex	Duplex	Triplex
			Stock Bore $D_1$	Stock Bore $D_1$	Stock Bore $D_1$
8	153.2	132.74	25	25	25
9	169.0	148.54	25	25	25
10	185.0	164.39	25	25	25
11	200.8	180.31	30	35	35
12	216.8	196.29	30	35	35
13	232.8	212.29	30	35	35
14	248.8	228.29	30	35	35
15	264.8	244.30	30	35	35
16	280.9	260.40	30	40	40
17	296.9	276.46	30	40	40
18	313.0	292.55	30	40	40
19	329.1	308.66	30	40	40
20	345.2	324.71	30	40	40
21	361.3	340.82	40	40	-
22	377.5	356.98	40	40	-
23	393.6	373.08	40	40	-
24	409.7	389.18	40	40	-
25	425.8	405.33	40	40	-
26	441.9	421.44	40	40	-
27	458.1	437.58	40	-	-
28	474.2	453.69	40	-	-
30	506.5	486.00	40	-	40
32	538.8	518.27	40	-	40
35	589.5	566.71	40	-	40